# **ENVIRONMENTAL PRODUCT DECLARATION**

as per ISO 14025 and EN 15804+A2

Owner of the Declaration	Simpson Strong-Tie Europe
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-SST-20210033-CBA1-EN
Issue date	23.03.2021
Valid to	22.03.2026

# S&P Carbophalt<sup>®</sup> G 200/200 (0.52 kg/m<sup>2</sup>) Simpson Strong-Tie Europe / S&P Clever Reinforcement



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# **General Information**

# Simpson Strong-Tie Europe / S&P Clever Reinforcement

### Programme holder

IBU – Institut Bauen und Umwelt e.V. Panoramastr. 1 10178 Berlin Germany

## Declaration number

EPD-SST-20210033-CBA1-EN

# This declaration is based on the product category rules:

Reinforcing and securing systems made from glass fibre composite materials, 04.2018 (PCR checked and approved by the SVR)

## Issue date

23.03.2021

# Valid to 22.03.2026

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Dipl. Ing. Hans Peters (chairman of Institut Bauen und Umwelt e.V.)

all Harly

Dr. Alexander Röder (Managing Director Institut Bauen und Umwelt e.V.))

# **Product**

## Information about the enterprise

S&P Clever Reinforcement Company AG emerged from Scherer & Partner Bausysteme in 1995 in Brunnen, Switzerland. The company develops, produces and sells products that reinforce structures. S&P moved into a new administration building with a large warehouse in Seewen/SZ in 2010. S&P also has a branch in western Switzerland and companies in the Netherlands, France, Germany, Poland, Portugal, Spain, Denmark and Sweden.

S&P focuses on the strengthening of structures and the development of reinforcement solutions. Our products are manufactured at S&P production facilities and are sold directly to end-users. The core competence of the company lies in the static consulting of the systems that are sold. S&P also offers design programs for the static design of the reinforcement systems.

# S&P Carbophalt® G 200/200

## Owner of the declaration

Simpson Strong-Tie Europe Le Moulin des Ardillers 85400 Sainte Gemme La Plaine France

## Declared product / declared unit

1 m<sup>2</sup> of S&P Carbophalt<sup>®</sup> G 200/200 with the grammage of 0.52 kg/m<sup>2</sup>.

# Scope:

This document refers to the manufacture, transport and end of life stages of S&P Carbophalt® G 200/200 for asphalt reinforcement.by Simpson Strong-Tie Europe / S&P Clever Reinforcement. This product is produced at the manufacturing plant S&P Polska Sp. z. o.o. in Malbork for the S&P Group. The production data were recorded for the year 2019. This EPD declares the life cycle analysis (LCA) for a specific product from the manufacturer's plant.

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of *EN* 15804+A2. In the following, the standard will be simplified as *EN* 15804.

## Verification

The standard *EN 15804* serves as the core PCR Independent verification of the declaration and data

according to ISO 14025:2010

externally

internally

Schindle

Angela Schindler (Independent verifier)

S&P is part of the Simpson Manufacturing Co., Inc., headquartered in Pleasanton, California, through its subsidiary, Simpson Strong-Tie Company Inc., designs, engineers and is a leading manufacturer of wood construction products, including connectors, fastening systems, fasteners and shearwalls, as well as concrete construction products, including adhesives, specialty chemicals, mechanical anchors, powder actuated tools and reinforcing fibre materials. The Company's common stock trades on the New York Stock Exchange under the symbol "SSD".

# Product description/Product definition

S&P Carbophalt<sup>®</sup> G 200/200 is a pre-bituminised asphalt reinforcement grid made of carbon fibres for local and/or complete surface reinforcement of bituminous surfaces.



# WHERE TO USE

- Increases the load-bearing capacity of asphalt surfaces
- Surface reinforcement on roads where the layer height is limited
- Local application on existing cracks/joints or complete surface application
- Effectiveness at a cover layer of min. 2 cm

# PERFORMANCE FEATURES

- Measurable improvement of the structural value due to high tensile strength at small elongation
- Minimises crack formation and prevents crack reflection
- Prevents fatigue cracks
- The pre-bituminisation guarantees the required layer bonding between old and new road surfaces (no fixed knots)
- Lower consumption of tack coat thanks to the prebituminised grid
- Easy and efficient application with unrolling equipment (also in curves)
- No waiting time immediate road construction
  possible
- Can be milled and recycled without problems
- Reduces maintenance costs

# Products according to the CPR based on an ETA

For the placing on the market of the product in the European Union/European Free Trade Association (EU/EFTA) (with the exception of Switzerland) Regulation (EU) No. 305/2011 (*CPR*) applies. The product needs a declaration of performance taking into consideration *EN 15381:2008*, Geotextiles and geotextile-related products – Characteristics required for use in pavements and asphalt overlays and the CEmarking.

For the application and use the respective national provisions apply.

# Application

- Apply S&P Carbophalt<sup>®</sup> G 200/200 on dry surface, either by machine or manually, and if possible immediately before the installation of the road surface
- Apply at temperatures > 3 °C. Observe relevant norms for application of layers
- Ensure overlapping lengths of 10–20 cm are observed
- Overlapping of the reinforcement mesh should be optimised, according to the nature and location of joints/cracks, as well as wheel loading
- If the mesh is applied only on local areas, it shall be covered manually with an asphalt layer. This prevents debonding caused by passing vehicles
- Minimum covering of 2 cm above S&P Carbophalt<sup>®</sup> G 200/200

# **Technical Data**

S&P Carbophalt<sup>®</sup> G 200/200 meets the requirements of *EN 15381* and is a carbon fibre open grid which is fully penetrated and impregnated with bitumen to ensure an optimal bond between asphalt layers.

# **Constructional Data**

Name	Value	Unit
E-Modulus (Longitudinal Carbon Fibres)	≥240000	N/mm²
Elongation (Longitudinal Carbon Fibres)	1.5 (+0.2)	%
Tensile Force(Longitudinal Carbon Fibres)	200	kN/m
Fibre Cross Section (Longitudinal Carbon Fibres)	46 (51 Fibre Strands)	mm²/m
E-Modulus (Transverse Carbon Fibres)	≥265000	N/mm²
Elongation (Transverse Carbon Fibres)	1.5 (+0.2)	%
Tensile Force (Transverse Carbon Fibres)	200	kN/m
Fibre Cross Section (Transverse Carbon Fibres)	46 (52 Fibre Strands)	mm²/m
(CE-marking according to EN 15	381:2008)	

Performance data of the product in accordance with the declaration of performance with respect to its essential characteristics according to *EN 15381:2008*, Geotextiles and geotextile-related products – Characteristics required for use in pavements and asphalt overlays.

# **Base materials/Ancillary materials**

- Carbon fibres ~ 38 %
- Bitumen ~ 41 %
- Quartz sand ~ 19 %
- Other ~ 2 %

# (percentages by weight)

S&P Carbophalt® G 200/200 is manufactured with carbon fibres in both the longitudinal and transverse direction totalling 0.2 kg/m<sup>2</sup>. The grids are manufactured with no fixed-knots, therefore making them freely moveable when heated up. Following the manufacture of the grids, they are fully penetrated and impregnated with bitumen at a rate of approximately 0.215 kg/m<sup>2</sup>. A sprinkling of quartz sand at a rate of approximately 0.1 kg/m<sup>2</sup> is applied onto the wet bitumen to reduce the risk of vehicle tyres bonding to the grid during the application process.

1) "This product contains substances listed in the *candidate list* (25.06.2020) exceeding 0.1 percentage by mass: "**No**"

2) "This product contains other carcinogenic, mutagenic, reptrotoxic (CMR) substances in categories 1A or 1B which are not on the *candidate list*, exceeding 0.1 percentage by mass: "**No**"



3) "Biocide products were added to this construction product or it has been treated with biocide products (this then concerns a treated product as defined by the (EU) Ordinance on Biocide Products No. 528/2012): "No"

# LCA: Calculation rules

## **Declared Unit**

This declaration refers to the production of 1  $m^2$  of S&P Carbophalt^® G 200/200 reinforcement grid with a grammage of 0.52 kg/m^2.

## **Declared unit**

Name	Value	Unit
Declared unit	1	m²
Grammage	0.52	kg/m²
Conversion factor to 1 kg	0.52	-

It is a specitic EPD.

## System boundary

It is a cradle to gate EPD with options wherein module A1-A5, C1-C4 and D life cycle stages are considered.

## Production

**A1-A3:** Extraction and manufacturing of all raw materials (basic and auxiliary) including packaging material followed by the transportation of raw materials and energy consumption from grid electricity and natural gas within manufacturing plant and landfill of wastes generated during manufacturing are considered in the scope of this module.

## Transport to manufacturing site

**A4:** Average distance considered for the transport from the manufacturing plant to various construction sites

## Installation

**A5:** It is estimated that there are no wastes disposed of during implementation as the waste generated are used as overlaps. Therefore, no losses are declared. The use of packaging material for the product is declared in EPDs in Module A1-A3 which is sent to waste incineration plant during installation stage

# Reference service life

The reference service life (RSL) is not declared. A calculation according to *ISO 15686* is not applied.

(Module A5). Subsequent energy recovery credits are declared in module D.

# End-of-life Scenario: Recycling

**C1: Dismantling / Demolition -** As the products are used under pavements, they are collected as mixed construction waste for recycling after the end-of -life of the surface structures.

**C2: Transport to treatment/disposal site -** Average transport distance from demolition site to waste treatment (recycling) site.

C3: Waste processing for reuse, recovery or recycling - Processing of construction waste to

recycled material. The wastes are 100% recyclable according to an investigation commissioned by S&P (*Report No.: 14-7974-01*).

**C4: Disposal -** Since the products are recycled and reused in asphalt layers, there are no disposals.

# Benefits and loads beyond the product system boundary

**D:** The potential benefits from packaging material in module A5 are declared. For waste incineration, combustion in a waste incineration plant (R1 > 0.6) with energy recuperation is considered. Recycling credits after the end-of-life of the product are considered.

# Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

GaBi software serves as background database for the calculation.

# LCA: Scenarios and additional technical information

## Characteristic product properties Information on biogenic Carbon

The mass of packaging is declared in module A5 and associated biogenic carbon content is listed in the table below. There is no biogenic carbon content in the product.

# Information on describing the biogenic Carbon Content at factury gate

Name	Value	Unit
Biogenic carbon content in product	0	kg C
Biogenic carbon content in accompanying packaging (Wooden Pallet)	0.0049	kg C

The following technical information is the basis for the declared modules:

## Transport from the gate to the site (A4)

Name	Value	Unit
Amount of fuel	0.000886	kg/100km
Transport distance	500	km
Capacity utilisation (including empty runs)	61	%



# Installation (A5)

The following packaging materials are considered on construction site:

Name	Value	Unit
Wooden pallet for Packaging	0.01	Kg/m <sup>2</sup>

Installation of the product is done manually. Hence, no additional energy or material is required. Waste generated from offcuts during installation, is used again as overlaps. The packaging wooden pallet goes into incineration after installation of the product. The impacts of incineration are considered in A5 module and subsequent credits of energy recovery from packaging wooden pallet are considered in module D.

# End of life (C1-C4)

Name	Value	Unit
Collected as mixed construction waste	0.52	kg
Recycling	0.52	kg
Transport (To Waste processing Site)	100	km
Amount of fuel (For transport to Waste processing Site)	0.00101	kg/100km
Capacity utilisation of Trucks (including empty runs)	50	%

According to an investigation commissioned by S&P (*Report No.: 14-7974-01*), milled material with reinforcement residues of S&P Carbophalt® G 200/200 can be easily recycled and reused in asphalt layers according to the *German Recycling Management Act*.

# Reuse, recovery and/or recycling potentials (D), relevant scenario information

The potential benefits from packaging material in module A5 are declared. For waste incineration, combustion in a waste incineration plant (R1 > 0.6) with energy recuperation is considered. Recycling credits after the end-of-life of the product are considered.



# LCA: Results

The following table depicts the results of the indicators with the associated magnitude of impact, use of resources as well as waste and other output flows in relation to 1 m2 of S&P Carbophalt® G 200/200 with the grammage of 0.52 kg/m2.

As End-of-life scenario (EoL) of 100% recycling is considered and subsequent credits are considered in stage D. Since, after the end of life of the product, it is sent to recycling, the impacts in stage C4 (Disposal) is "zero".

In Table 1 "Description of the system boundary", all declared modules shall be indicated with an "X"; all modules that are not declared shall be indicated with "MND" (As default the modules B3, B4, B5 are marked as MNR – module not relevant)

**Note:** The results declared for EP-freshwater are declared in the unit "P eq." according to the European Platform on Life Cycle Assessment (http://eplca.jrc.ec.europa.eu/LCDN/developerEF.xhtml). This web-link is provided in *EN 15804+A2*, clause 6.3.8.2.

### DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

PROD	UCT S	TAGE	CONST ON PRO STA	RUCTI DCESS .GE			U	SE STAC	θE			END OF LIFE STAGE SYSTI BOUNDA				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse- Recovery- Recycling- potential
A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	Х	Х	X	Х	ND	ND	MNR	MNR	MNR	ND	ND	Х	Х	Х	X	Х
RESU 200/20	LTS ( )0	OF TH	IE LCA	- EN\	/IRON	MENT	AL IM	PACT	accol	ding f	to EN 1	5804+	-A2: 1	m² Sð	&P Car	bophalt® G
Core In	dicator		Unit	A1	-A3	A4		A5		C1	С	2	C3		C4	D
GWP	-total	[kg C	CO2-Eq.]	5.84	E+0	1.60E	-2	1.82E-2	1	.45E-4	3.63	E-3	1.39E-	3	0.00E+0	-1.34E-2
GWP-	-fossil	[kg C	CO <sub>2</sub> -Eq.]	5.84	E+0	1.59E	-2	2.70E-4	1	.38E-4	3.61	E-3	1.38E-	3	0.00E+0	-1.33E-2
GWP-b	iogenic	[kg C	CO <sub>2</sub> -Eq.]	-1.79	9E-2	0.00E+	+0	1.79E-2	6	.42E-6	0.00	E+0	2.64E-	6	0.00E+0	-5.12E-5
GWP	-luluc	[kg C	CO <sub>2</sub> -Eq.]	3.18	3E-3	1.29E	4	1.75E-7	3	.33E-9	2.92	E-5	5.10E-	6	0.00E+0	-2.43E-5
OE	<u>)P</u>	kg CF	-C11-Eq.]	4.62	E-14	1.91E-	18	2.21E-18		48E-20	4.34	E-19	5.89E-1	8	0.00E+0	-2.40E-16
ED_fros	hwater	[moi	H'-Eq.]	0.46	)E-2	1.03E	-5	2.00E-0		.8/E-0	3.82	E-0	1.30E-		0.00E+0	-2.21E-5
FP-m	arine	[kg	N-Fal	9.40 4.45	5E-3	4.04L	-6	847F-7	8	50E-7	1.10	.E-6	0.31E-9		0.00E+0	-5.45L-0
EP-terr	restrial	[mo	IN-Ea.1	4.66	E-2	5.72E	-5	1.23E-5	9	.31E-6	1.37	E-5	7.04E-	5	0.00E+0	-7.56E-5
PO	CP	[kg NIV	IVOC-Eq.]	1.26	6E-2	1.32E	-5	2.30E-6	2	.55E-6	3.11	E-6	1.86E-	5	0.00E+0	-1.79E-5
ADI	PE	[kg	Sb-Eq.]	9.12	2E-7	1.14E	-9	3.52E-11	4.	19E-12	2.59	E-10	1.52E-	9	0.00E+0	-3.27E-9
AD	PF	[	[MJ]	1.14	E+2	2.12E	-1	3.90E-3	1	.98E-3	4.81	E-2	2.61E-	2	0.00E+0	-1.95E-1
WE	ЭР	[m³ v dej	vorld-Eq prived]	2.44	IE-1	1.42E-	-4	1.88E-3	2	.74E-7	3.23	E-5	2.34E-	4	0.00E+0	-1.87E-3
Caption	GWP Eutro	= Globa phicatic	al warmin on potentia fossil re	g potent al; POCF esources	ial; ODP P = Form s; ADPF :	= Deplet ation pot = Abiotic	ion poter ential of depletio	ntial of the troposphe n potentia	e stratos eric ozor al for fos	pheric oz 1e photoc sil resour	cone layer chemical cces; WDF	; AP = A oxidants; P = Wate	cidificatio ADPE = r (user) d	n poten Abiotic eprivatio	tial of land depletion on potenti	l and water; EP = potential for non- al
RESU	LTS (	OF TH		- IND	ICAT	DRS T	O DES	CRIBI	E RES	OURC	E USE	acco	rding t	o EN	15804 <sup>.</sup>	+A2: 1 m²
Indicate	or U	nit	A1-A3		A4		A5		C1		C2		C3		C4	D
PERE		111	1 54E+	1	1 19E-2	,	1 51E-1	-	6 25E-6	-	270E-3	2	20E-3	0	00E+0	-6.48E-2
PERM	. <u>r</u>	//J]	1.50E-1	1	0.00E+		-1.50E-1		0.20E+0		0.00E+0	0.	.20E-0	0	.00E+0	0.00E+0
PERT	· [N	/J]	1.55E+	1	1.19E-2	2	7.27E-4		6.25E-6		2.70E-3	2	.20E-3	0	.00E+0	-6.48E-2
PENRE	E	/J]	1.00E+2	2	2.12E-1		3.91E-3		1.98E-3		4.81E-2	1.	45E+1	0.	.00E+0	-1.95E-1
PENR	4] N	/J]	1.45E+	1	0.00E+0	)	0.00E+0	)	0.00E+0		0.00E+0	-1	.45E+1	0.	.00E+0	0.00E+0
PENR		/J]	1.14E+2	2	2.12E-1		3.91E-3	_	1.98E-3		4.81E-2	2	.61E-2	0.	.00E+0	-1.95E-1
SM		(g]	0.00E+	0	0.00E+0		0.00E+0		0.00E+0		0.00E+0	0.	00E+0	0	.00E+0	0.00E+0
NDSE		/J]	0.00E+		0.00E+0		0.00E+0		0.00E+0		0.00E+0	0.	00E+0	0	00E+0	0.00E+0
FW	[!	n <sup>3</sup> l	2.37E-2	2	1.38E-5	5	4.41E-5	,	1.12E-8		3.13E-6	6	.83E-6	0	.00E+0	-7.51E-5
		ERE = I	Use of re	newable	e primary	/ enerav	excludi	na renev	vable pri	marv en	erav res	ources u	sed as ra	aw mate	erials: PF	RM = Use of
	renew	able pr	imary en	ergy res	ources	used as	raw mat	erials; P	ERT = 1	otal use	of renev	vable pri	mary en	ergy res	sources;	PENRE = Use of
Caption	no	on-rene	wable pri	mary er	nergy ex	cluding r	non-rene	wable p	rimary e	nergy re	sources	used as	raw mat	erials; l	PENRM =	Use of non-
	renev	vable p	rimary er	ergy re	sources	used as	raw ma	terials; F		= Total u	se of nor	n-renewa	able prim	ary ene	ergy resou	urces; SM = Use
	or secondary material; KSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh															



RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2:									
1 m² S&P Carbophalt® G 200/200									
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	[kg]	1.71E-6	9.87E-9	2.72E-12	1.92E-13	2.24E-9	5.50E-10	0.00E+0	-7.48E-10
NHWD	[kg]	4.17E-2	3.24E-5	1.30E-4	2.03E-7	7.36E-6	7.86E-6	0.00E+0	-1.08E-4
RWD	[kg]	5.53E-3	2.62E-7	2.23E-7	2.13E-9	5.95E-8	2.10E-7	0.00E+0	-1.38E-5
CRU	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MFR	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	5.20E-1	0.00E+0	0.00E+0
MER	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EEE	[MJ]	0.00E+0	0.00E+0	2.62E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EET	[MJ]	0.00E+0	0.00E+0	4.70E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EEE = Exported thermal energy      RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional:      1 m² S&P. Carbon half® C 200/200									
RESULT	TS OF TH P Carbo	HE LCA – ac phalt® G 20	dditional im 00/200	pact catego	ories accord	ding to EN 1	5804+A2-oj	ptional:	
RESUL1 1 m <sup>2</sup> S& Indicator	TS OF TH P Carbo Unit	HE LCA – ao phalt® G 20 A1-A3	dditional im 00/200 A4	A5	ciernal energy Ci	ding to EN 1	5804+A2-oj C3	ptional: C4	D
RESULT 1 m <sup>2</sup> S& Indicator PM	IS OF TH P Carbo Unit [Disease Incidence]	HE LCA – ac phalt® G 20 A1-A3 1.10E-7	dditional im 00/200 A4 9.71E-11	A5	C1 1.00E-10	c2 2.24E-11	5804+A2-o C3 2.99E-10	<b>C4</b> 0.00E+0	<b>D</b> -4.25E-10
RESULT 1 m <sup>2</sup> S& Indicator PM IR	IS OF TH P Carbo Unit [Disease Incidence] [kBq U235- Eq.]	HE LCA – ac phalt® G 20 A1-A3 1.10E-7 9.03E-1	dditional im 00/200 A4 9.71E-11 3.79E-5	A5 1.31E-11 3.53E-5	C1        1.00E-10        3.04E-7	ding to EN 1 C2 2.24E-11 8.61E-6	5804+A2-op C3 2.99E-10 1.89E-5	C4 0.00E+0 0.00E+0	D -4.25E-10 -1.82E-3
RESULT 1 m <sup>2</sup> S& Indicator PM IR ETP-fw	IS OF TH P Carbo Unit [Disease Incidence] [KBq U235- Eq.] [CTUe]	HE LCA – ac phalt® G 20 A1-A3 1.10E-7 9.03E-1 3.94E+1	dditional im 00/200 A4 9.71E-11 3.79E-5 1.50E-1	A5 1.31E-11 3.53E-5 1.70E-3	C1        1.00E-10        3.04E-7        1.41E-3	ding to EN 1 C2 2.24E-11 8.61E-6 3.40E-2	5804+A2-o C3 2.99E-10 1.89E-5 2.06E-2	C4 0.00E+0 0.00E+0 0.00E+0	D -4.25E-10 -1.82E-3 -6.53E-2
RESULT 1 m <sup>2</sup> S& Indicator PM IR ETP-fw HTP-c	IS OF TH P Carbo Unit [Disease Incidence] [KBq U235 Eq.] [CTUe] [CTUh]	HE LCA – ac phalt® G 20 A1-A3 1.10E-7 9.03E-1 3.94E+1 3.03E-9	dditional im 00/200 A4 9.71E-11 3.79E-5 1.50E-1 3.14E-12	A5 1.31E-11 3.53E-5 1.70E-3 1.13E-13	C1        1.00E-10        3.04E-7        1.41E-3        2.64E-14	ding to EN 1 C2 2.24E-11 8.61E-6 3.40E-2 7.12E-13	5804+A2-op C3 2.99E-10 1.89E-5 2.06E-2 4.90E-13	C4 0.00E+0 0.00E+0 0.00E+0 0.00E+0	D -4.25E-10 -1.82E-3 -6.53E-2 -2.44E-12
RESUL 1 m <sup>2</sup> S& Indicator PM IR ETP-fw HTP-c HTP-nc	IS OF TH P Carbo Unit [Disease Incidence] [KBq U235 Eq.] [CTUe] [CTUh] [CTUh]	HE LCA – ac phalt® G 20 A1-A3 1.10E-7 9.03E-1 3.04E+1 3.03E-9 3.37E-8	dditional im 00/200 A4 9.71E-11 3.79E-5 1.50E-1 3.14E-12 1.61E-10	A5 1.31E-11 3.53E-5 1.70E-3 1.13E-13 3.91E-12	C1        1.00E-10        3.04E-7        1.41E-3        2.64E-14        1.84E-12	C2 2.24E-11 8.61E-6 3.40E-2 7.12E-13 3.65E-11	5804+A2-op C3 2.99E-10 1.89E-5 2.06E-2 4.90E-13 2.64E-11	C4 0.00E+0 0.00E+0 0.00E+0 0.00E+0 0.00E+0	D -4.25E-10 -1.82E-3 -6.53E-2 -2.44E-12 -1.07E-10
RESUL1 1 m <sup>2</sup> S& Indicator PM IR ETP-fw HTP-c HTP-rc SQP	IS OF TH P Carbo Unit [Disease Incidence] [KBq U235 Eq.] [CTUe] [CTUh] [CTUh] [-]	HE LCA – ac phalt® G 20 A1-A3 1.10E-7 9.03E-1 3.94E+1 3.03E-9 3.37E-8 1.40E+1	dditional im 00/200 A4 9.71E-11 3.79E-5 1.50E-1 3.14E-12 1.61E-10 7.43E-2	A5 1.31E-11 3.53E-5 1.70E-3 1.13E-13 3.91E-12 1.09E-3	C1 1.00E-10 3.04E-7 1.41E-3 2.64E-14 1.84E-12 5.09E-6	C2 2.24E-11 8.61E-6 3.40E-2 7.12E-13 3.66E-11 1.69E-2	5804+A2-op C3 2.99E-10 1.89E-5 2.06E-2 4.90E-13 2.64E-11 5.78E-3	C4        0.00E+0        0.00E+0        0.00E+0        0.00E+0        0.00E+0        0.00E+0        0.00E+0        0.00E+0	D -4.25E-10 -1.82E-3 -6.53E-2 -2.44E-12 -1.07E-10 -5.81E-2
RESULT 1 m <sup>2</sup> S& Indicator PM IR ETP-fw HTP-c HTP-nc SQP	Image: Non-Structure      Image: No	HE      LCA      ac        phalt®      G      20        A1-A3      1.10E-7        9.03E-1      3.94E+1        3.03E-9      3.37E-8        1.40E+1      ial incidence of	A4        9.71E-11        3.79E-5        1.50E-1        3.14E-12        1.61E-10        7.43E-2        disease due to	A5 1.31E-11 3.53E-5 1.70E-3 1.13E-13 3.91E-12 1.09E-3 PM emissions;	C1        1.00E-10        3.04E-7        1.41E-3        2.64E-14        1.84E-12        5.09E-6        IR = Potential H	C2        2.24E-11        8.61E-6        3.40E-2        7.12E-13        3.65E-11        1.69E-2        duman exposure	5804+A2-op C3 2.99E-10 1.89E-5 2.06E-2 4.90E-13 2.64E-11 5.78E-3 e efficiency relat	C4 0.00E+0 0.00E+0 0.00E+0 0.00E+0 0.00E+0 0.00E+0 0.00E+0 0.00E+0	D -4.25E-10 -1.82E-3 -6.53E-2 -2.44E-12 -1.07E-10 -5.81E-2 P-fw = Potential

## Disclaimer 1 - for the indicator IRP

This impact category deals mainly with the eventual impact of low dose ionizingradiation on human health of the nuclear fuel cycle. It does not consider effects due to possiblenuclear accidents, occupational exposure nor due to radioactive waste disposal in undergroundfacilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

**Disclaimer 2** – for the indicators ADPE, ADPF, WDP, ETP-fw, HTP-c, HTP-nc, SQP The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

# References

#### Standards

## EN 15381

EN 15381:2008, Geotextiles and geotextile-related products – Characteristics required for use in pavements and asphalt overlays

## ISO 14025

DIN EN ISO 14025:2011-10, Environmental labels and declarations — Type III environmental declarations — Principles and procedures.

## ISO 15686

ISO 15686:2011-05, Buildings and constructed assets - Service life planning

#### EN 15804 +A2

EN15804:2019+A2 (in press), Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

## IBU

Institut Bauen und Umwelt e.V.: General Programme Instructions for the Preparation of EPDs at the Institut Bauen und Umwelt e.V. Version 1.1, Berlin: Institut Bauen und Umwelt e.V., 2016. www.ibu-epd.com

## **Candidate list**

List of those eligible for approval substances of very high concern to the European Chemicals Agency, as of June 25, 2020.

## CPR

Regulation (EU) No. 305/2011 Construction Product Regulation (CPR)

## (EU) Ordinance on Biocide Products No. 528/2012

Regulation (EU) No 528/2012 of the European Parliament and of the Council of 22 May 2012 concerning the making available on the market and use of biocidal products Text with EEA relevance.

#### GaBi Software

Software & Documentation (Service Pack 40), 2019 Sphera solutions GmBH, Documentation of GaBi data sets http://www.gabi-software.com/international/databases/

## **German Recycling Management Act**

Kreislaufwirtschaftsgesetz (KrWG), German Federal Ministry for the Environment, Nature Conservation and Nuclear Safety (BMU), 2012



# PCR guideline texts for building-related products and services (PCR)

**PCR - Part A:** Calculation Rules for the Life Cycle Assessment and Requirements on the Project Report, version 1.8, Institut Bauen und Umwelt e.V., www.bau-umwelt.com, 2019

**PCR – Part B:** Requirements of the EPD Reinforcing and securing systems made from glass fibre composite materials, version 1.6, Institut Bauen und Umwelt e.V., www.bau-umwelt.com, 2017

# **REACH Regulation**

(EC) No. 1907/2006 of the European Parliament and Council of December 18, 2006 for Registration, evaluation, admission and Restriction of chemical substances. List of those eligible for approval substances of very high concern to the European Chemicals Agency, as of June 25, 2020.

## Report No.: 14-7974-01

Gogolin, D., Wirkung und Nachhaltigkeit von Asphaltarmierungen, An investigation report commissioned by S&P Clever Reinforcement GmBH, 2015

Institut Bauen und Umwelt e.V.	<b>Publisher</b> Institut Bauen und Umwelt e.V. Panoramastr. 1 10178 Berlin Germany	Tel Fax Mail Web	+49 (0)30 3087748- 0 +49 (0)30 3087748- 29 info@ibu-epd.com www.ibu-epd.com
Institut Bauen und Umwelt e.V.	<b>Programme holder</b> Institut Bauen und Umwelt e.V. Panoramastr 1 10178 Berlin Germany	Tel Fax Mail Web	+49 (0)30 - 3087748- 0 +49 (0)30 - 3087748 - 29 info@ibu-epd.com www.ibu-epd.com
<b>Sphera</b> ™	Author of the Life Cycle Assessment Sphera Solutions GmbH Hauptstraße 111- 113 70771 Leinfelden-Echterdingen Germany	Tel Fax Mail Web	+49 711 341817-0 +49 711 341817-25 info@sphera.com www.sphera.com
SIMPSON Strong-Tie	<b>Owner of the Declaration</b> Simpson Strong-Tie Europe Le Moulin des Ardillers - 85400 Sainte Gemme La Plaine France	Tel Fax Mail Web	+33251284400 +33251284401 info@strongtie.eu www.strongtie.eu
A Simpleon Strong-Tirl Company	S&P Clever Reinforcement Company AG Seewernstrasse 127 6423 Seewen Switzerland	Tel Fax Mail Web	+41 41 825 00 70 - info@sp-reinforcement.ch www.sp-reinforcement.eu